

Technical Data all Machines

feeding unit

	min.	max.
wood length	/	1250 mm
wood width	/	150 mm
wood thickness	/	/
feed adjustable	10 - 50 m/Min.	

conveyor belt

	min.	max.
wood length	/	/
wood width	/	140 mm
wood thickness	/	/
feed adjustable	10 - 50 m/Min.	

automatization system

	min.	max.
wood length	350 mm	1250 mm
wood width	70 mm	100 mm
wood thickness	8 mm	14 mm
approx. 120 wood parts/Min.		

conveyor belt

	min.	max.
wood length	350 mm	1250 mm
wood width	70 mm	100 mm
wood thickness	8 mm	14 mm

double-roller-lift table

	min.	max.
wood length	350 mm	1250 mm
wood width	70 mm	100 mm
wood thickness	8 mm	14 mm
approx. 120 wood parts/Min.		

1. Line

- split unit -

first planing machine

	min.	max.
wood length	200 mm	/
wood width	/	100 mm
wood thickness	/	50 mm
feed adjustable	10 - 40 m/Min.	

floor planing machine

	min.	max.
wood length	200 mm	/
wood width	/	150 mm
wood thickness	/	50 mm
feed adjustable	10 - 40 m/Min.	

double cutting machine

	min.	max.
wood length	200 mm	1200 mm
wood width	/	150 mm
wood thickness	6 mm	50 mm
approx. 30 - 120 wood parts/Min.		

ripsaw

	min.	max.
wood length	/	/
wood width	/	100 mm
wood thickness	/	35 mm
feed adjustable	10 - 30 m/Min.	

double - stacking device

	min.	max.
wood length	350 mm	1225 mm
wood width	/	/
wood thickness	8 mm	14 mm

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conveyor belt

	min.	max.
wood length	/	/
wood width	/	140 mm
wood thickness	/	/
feed adjustable	10 - 50 m/Min.	

automatization system 1

	min.	max.
wood length	350 mm	1250 mm
wood width	50 mm	160 mm
wood thickness	8 mm	20 mm

automatization system 2

	min.	max.
wood length	350 mm	1250 mm
wood width	70 mm	100 mm
wood thickness	8 mm	14 mm

2. Line

- profile unit -

charging unit

	min.	max.
wood length	350 mm	1200 mm
wood width	50 mm	160 mm
wood thickness	8 mm	20 mm

cutting saw

	min.	max.
wood length	/	/
wood width	/	160 mm
wood thickness	/	20 mm
feed adjustable	10 - 40 m/Min.	

length profile machine

	min.	max.
wood length	250 mm	1200 mm
wood width	60 mm	250 mm
wood thickness	7,8 mm	25 mm
feed adjustable	10 - 60 m/Min.	

double cutting machine

	min.	max.
wood length	250 mm	1200 mm
wood width	/	150 mm
wood thickness	6 mm	25 mm
approx.	30 - 160 wood parts/Min.	