

Surplex Woodworking Auction (December I)

98 lots

Bidding ends:

Friday, 07 December 2018, from 10am (local time)

Viewing:

only by prior appointment

We will auction off Every month:

Panel saws, edge banding machines, CNC machining centres,
standardmachines, factory equipment, and lots more - great value at auction!

Important:

1. The item list is being continuously updated - please check back regularly!
2. In most cases, several items are located at a single site - please sort the list by 'location'

Bids are welcome immediately and can be placed at:

www.surplex.com

Lot	Description	Lot	Description
1	<p>WEINIG P22 4-Sides Planing Machine, WEINIG P22 4-Sides Planing Machine</p> <p>Working width: 220 mm Working height: 120 mm Speed of spindles: 6000 rpm Diameter of spindles: 40 mm Operating voltage: 380V, 50Hz</p>	3	<p>TECNOMAX Formula S 35 M Sliding Table Saw, TECNOMAX Formula S 35 M Sliding Table Saw</p> <p>Table dimensions 1040 x 1450 mm, Table height 900 mm, Trimming length 3200 resp. 3800 mm, max. cutting height (90°/45°) 118/81 mm, Cutting width with rip fence 1270 mm, max. cutting width to the left of the saw blade 3200 mm, Saw blade tilting 90°-45°, max. saw blade diameter 350 mm, Scoring saw blade diameter 120 mm, Speed main saw blade 4000 1/min, Speed scoring saw blade 8500 1/min., Motor power 400V / 50 Hz / P2 / S1 5,5 kW (7,5 PS), Engine power scoring 0,75 kW (1,0 PS), Suction nozzle diameter 120 mm,</p> <p>the machines were not used and are stored dry (they only stood for the photos outside) Saw blade protection 80 mm</p>
2	<p>BÜTFERING OPTIMA Wide-Belt Sander, serial number 0411230063, Weight approx. 1700kg, working width 1100mm, Dimensions (l x w x h) approx. 1650 x 1850 x 2050mm, unit 1 Kombiaggregat, vacuum belt Ja/YES, total power approx 19KW, BÜTFERING OPTIMA Wide Belt Sander</p> <ul style="list-style-type: none"> - Infinitely variable grinding belt speed - Extendable workpiece support - Colour touch screen 14" - vacuum table - Strip width 1100 mm - brush roller - Outfeed table/abrasive belt rack - thickness gauge - cleaning brush - Operating hours: approx. 510 hrs. 	5	<p>HOLZ-HER SPRINT 1317 Edgebander, serial number 4752/0-0802, Weight approx. 2500kg, Dimensions (l x w x h) approx. 6200x2200x1300mm, joint trimming unit Ja /Yes, flat scraping unit Ja /Yes, profile scraping unit Ja/Yes, edge buffing unit Ja/Yes, HOLZ-HER SPRINT 1317 Edgebander</p> <ul style="list-style-type: none"> - Speed: 9000 rpm &lt; br&gt; - Operating voltage: 200 V - Previous operating hours: 500
		6	<p>CASADEI LV3 Wide Belt Sander, serial number AP/0000026, Weight approx. 1000kg, Dimensions (l x w x h) approx. 1400 x 1500 x 2200mm, unit 1 ja/yes, unit 2 ja/yes, vacuum belt nein/no, total power approx 15KW, CASADEI LV3 Wide Belt Sander</p> <p>total power 15kW</p> <p>the machines were not used and are stored dry (they only stood for the photos outside)</p>

Lot	Description	Lot	Description
7	<p>TECNOMAX Formula T 70 I Spindle moulder, TECNOMAX Formula T 70 I Spindle moulder</p> <p>Dimensions work table 1200 x 730 mm, Milling spindle swivel range - -10° / +45°, Useful spindle length: 140 mm/180* mm, Milling spindle stroke: 175 mm, max. tool Ø profiling: 250 mm, max. tenon tool Ø: 350 mm, max. form milling tool Ø 160 mm, max. tool Ø can be lowered: 320 x 130 mm, Speeds, 5-stage : 3000/4500/6000/, 7000/10000 1/min., Motor power 400 V / 50 Hz / P 2 5.5 kW (7.5 PS), Suction nozzle Ø stop 1 x 120 mm, Suction nozzle Ø under the table 1 x 120 mm,</p> <p>the machines were not used and are stored dry (they only stood for the photos outside)</p>	10	<p>HAFFNER SL 100 Chain Pry, HAFFNER SL 100 Chain Pry</p> <ul style="list-style-type: none"> - Three-phase motor - Power: 400 W - Voltage: 380 V - Speed: 2800 rpm &lt; br> - Sword 150 x 40 mm
8	<p>TECNOMAX Formula SP2 Thicknesser, TECNOMAX Formula SP2 Thicknesser</p> <p>Working width: 630 mm, Maximum removal: 8mm, Work table length: 1000mm, max. planing height: 300mm, Feed speed: 5/8/12/18 m/min, Exhaust outlet diameter: 150mm, Motor power with manual star-delta start: 7 kW</p> <p>the machines were not used and are stored dry (they only stood for the photos outside)</p>	11	<p>WEEKE OPTIMAT BHX 500 CNC Machining Centre, serial number 0-250-18-0512, Weight approx. 4000kg, control POWERCONTROL, Dimensions (l x w x h) approx. 6500 x 2450 x 2500mm, setting measure approx (l x w x h) 8500 x 4300 x 3000mm, software WoodWOP 5.0, working length x-axis 200 - 3000mm, working width y-axis 70 - 1000mm, working height y-axis 4 - 80mm, main spindle ETP 25 / 2 x 6kW, drilling head vertical x-axis 2 x 22piece, drilling head vertical y-axis 2 x 10 piece, drilling head horizontal x-axis 2 x 8piece, drilling head horizontal y-axis 2 x 2piece, saw unit 2 x Nutsäge / groove saw X-Y 90°, travelling way Y-axis 1122mm, travelling way Z-axis 135mm, path-feed rate max. X-axis 138m/min, path-feed rate max. Y-axis 80m/min, path-feed rate max. Z-axis 50m/min, total power approx 20,5KW, - 2 workpiece clamps with an integrated stop system</p> <ul style="list-style-type: none"> - separate feeding of the clamps over gear rack drive in x-direction - position of the clamps at the workpiece is program controlled - between single processing steps is an to encompass of the workpiece collets in the processing area - automatic workpiece thickness measurement in the clamps is integrates - processing support bottom & top with integrated three split pressure beam - workpiece stacking 2 pieces
9	<p>TECNOMAX Formula F2 Surface Planer, TECNOMAX Formula F2 Surface Planer</p> <p>Working width: 520mm, Maximum removal: 8mm, Total length of work tables: 2720mm, Dimensions of the surfacing fence: 1200x190mm, Exhaust outlet diameter: 160mm, Motor power with direct start: 5 kW</p> <p>the machines were not used and are stored dry (they only stood for the photos outside)</p>		

Lot	Description	Lot	Description
12	<p>LINDE H 35 T –BR 393 LPG Forklift, Weight approx. 6000kg, loading capacity 3,5t, lifting height 5905m, fork length of fork lift 1200m, overall height 3314m, Dimensions (l x w x h) approx. 4700 x 1200 x 3314mm, LPG Forklifts Linde H35T-BR393(3.5 tonnes)</p> <p>LOADING only on lower-loader</p> <p>Chassis NR. H2 X393 A00444/35 YOM 2010 (5.800 operating hours), Triplex Single-pedal control Super-elastic-tyres (front 27x10-12, 23x9-10 rear Standard mast(lift height 5150mm, 3314mm height, 0150mm Free lift Integrated sideshift (1150mm wide with 6 rolls Forks 1200x120x50mm Full cabin (height 2210mm) roof wiper, hot water heater, interior mirror and right and left door mirrors Additional hydraulics, lighting STVZO Last TÜV acceptance for road approval(Mai 2016) the mast can be dismantled: extra charge 500, - € After dismantling 220cm high. But then it must be unloaded with two forklifts !!!!! &lt;/ b>></p>	15	<p>HOLZMA HPP 11/56/X/32/L Panel Saw, Weight approx. 6000kg, cutting length 5600mm, Dimensions (l x w x h) approx. 9000 x 7000 x 2000mm, main motor 18kW, cutting depth 3200mm, saw blade protection 125mm, clamps piece 9piece, air table 4, total power approx 24,5KW, HOLZMA HPP 11/56/X/32/L Panel Saw</p> <p>4 tables (area per table: 2160mm x 650mm), tables movable</p> <p>clamping-collets: 3x 2-fingers 6x 1-fingers 3x veneerfinger</p> <p>125mm saw blade projection Optimization program: Schnittprofit (Cutting profit) connected load 24,5 kw</p>
13	<p>HOLZKRAFT RLA 200 Extraction System, HOLZKRAFT RLA 200 Extraction System</p> <p>Nominal volume flow: 2780 m3/h, Minimum volume flow rate: 2262 m3/h, Max. vacuum : 2360 PA, filter area: 13,11 m2, Residual dust content: &lt; 0.2 mg/m2, Filter category: C, chip collection volume max.: 2x234 / 1x255 ltr., Number of containers: 1 + 1 (divided in two), Air pressure connection: - 8 bar, Engine power: 2,9 kW, Connection 50 Hz: 400 V, Suction socket-Ø: 200 mm, Max. Sound pressure level:73 dB(A)</p> <p>the machines were not used and are stored dry (they only stood for the photos outside)</p>		

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19	<p>HOMAG BMG 111/Venture 108M Machining Centre with FLEX5 Interface, Weight approx. 5000kg, Dimensions (l x w x h) approx. 6400 x 4000 x 2500mm, "Machine no.: 0-250-05-5894 Homag Power Control: PC Windows 7, Inte Core I5, 17" TFT screen, 160 GB, USB, Ethernet 10/100 MBIT RJ45, UPS power, WOODWOP control, DXF import, Look ahead, ECO Plus E-safe</p> <p>Technical data:</p> <p>Travel: X: 3,995 mm Y: 1,976 mm Z1: 343 mm Z2: 185 mm Net working area: Length: 3,130 mm Width: 1,250 mm Milling cutter: 1,550 mm Height: 100 mm Feed speed: X 80 m/min Y: 80 m/min Z: 20 m/min Installation dimensions: Length: ± 6,500 mm Depth: ± 4,000 mm Height: ± 2,500 mm Weight: ± 5,000 kg</p> <p>Workpiece fixation: Vacuum pump: 70 m³/h Vacuum: suction unit 114*140*50, suction unit 125*75*50 and 1 additional vacuum connection for mask Beam: 6 beams (1,550mm) steplessly adjustable in X-direction Rear stops: 6 pneumatically lowerable stops Center stops: 6 pneumatically lowerable stops Side stops: 2*2 pneumatically lowerable stops Positioning aid: 4 lowerable positioning aids for easy positioning of heavy workpieces</p> <p>Equipment:</p> <p>Vertical drilling units (V 12): 12 drills: 6 X- and 6 Y, grid 32 mm Motor: 2.3 kW Speed: 1,500 - 7,500 rpm, frequency-controlled Spindle: individual control per spindle Drilling depth: 38 - 55 mm (Z axis 60 mm) Bore diameter: 35 mm</p> <p>Horizontal drilling unit (4 X, 2 Y): 6 drills: 2 X+, 2 X-, 1 Y+, 1 Y- (grid 32 mm) Motor: 2.3 kW Speed: 1,500-7,500 rpm, frequency-controlled Spindle: individual control per spindle Drilling depth: 38 (total drilling depth: max. 70 mm) Bore diameter: 20 mm</p> <p>Grooving saw in X & Y direction: X & Y machining: 90° Rotatable Slot depth: max. 30 mm, max. chipping: 70 mm² Saw blade: ø125 mm, 30 mm, thickness 5 mm</p>		

Motor: 2.3 kW
Speed: 1,500 - 7,500 rpm, frequency-controlled

Main spindle:
Motor: 9 kW
Tool holder: HSK 63 F
Speed: 1,250 - 24,000 rpm, continuously programmable
Cooling unit: air-cooled
C-axis: holder for 360° units
C-axis drive with torque control and extension to FLEX 5

Tool changer with 8 positions
Plate changer: 8 positions for HSK holder
Max. 130mm/1 position, ø260 mm/2 position
chip-to-chip: approx. 12 - 18 seconds

Tool changer with 8 positions front side:
Position: right
Max. 5 kg per tool incl. HSK holder, max. ø135 mm/1 position
chip-to-chip: approx. 10-18 seconds

Pick-Up:
Space for automatic tool loading
Pick-up adapter units

Security:
Floor mats: front of the machine divided into 2 fields for pendulum machining
Fence: with door

- 20 HOLZ-HER Express 1438 SE Edgebander, Machine number 712, edge thickness from 0.3 to 13 mm, workpiece thickness 6 - 45 mm, feed, 8 + 16 m/min., edge magazine fully automatic for roll and strip material, 4-roller print work, end trimming unit with 2 saw blades, flush milling unit, radius milling unit, scraper unit, buffer unit, suction nozzles 140mm

- 21 **ATC UV80-2TS Liquid Coating System (Flatbed Printer), Weight approx. 900kg, Dimensions (l x w x h) approx. 990 x 3250 x 1575mm, ATC UV80-2TS Liquid Coating System (Flatbed Printer)**

The machines are designed for professional, heavy-duty operation, specifically for the flatbed printer market. The touch screen control system with memory channels streamlines production.

Coating Capabilities:

- **coating width: approx. 2030 mm (80")**
- **Full Roller width: approx. 2285 mm (90")**
- **Roller Coating Height: approx. 0 - 75 mm (0 - 3")**
- **Measured Coating height: approx. 0,01 - 0,02 mm (0,3 - 0,8 mills)**
- **Coating speed: approx. 9,1 - 30,5 m/min (30 - 110 Feet per Minute)**

Compressed Air: approx. 7 bar (100 PSI)

UV Dryer:

- **Dimension: approx. 2690 x 3050 x 2080 mm (106" x 120" x 82")**

- 22 HEBROCK AKV 100 VS Edgebander, HEBROCK AKV 100 VS Edgebander </h3>; Total connected load 6.3 kW
equipped with a single edging plate and edge feed with scissors
Flush trimming unit for upper and lower edge overhang
incl. shelf with div. edge materials
Edge thickness max mm 3
Flush Milling
Plate length min mm 175
Plate thickness max mm 50
Chamfer angle ° 45
Feed rate max m / min 7.5
High-frequency motors
Kappmesser
Workpiece feed rollers
CE mark
Dimensions 2500 x 1700 x 1600 mm
Weight 600 kg

Lot	Description	Lot	Description
23	ALTENDORF F 90 Sliding Table Saw, ALTENDORF F 90 Sliding Table Saw with 5mtr sliding table. manual height adjustment digital display of drive rating Drive rating : 3000 / 5000 rpm	35	12 stacking chairs silver-black, 12 stacking chairs in silver-black. Total available quantity: approx. 370 ea. Please contact us in case you require more units.
25	FELDER K 700 S Sliding Table Saw, FELDER K 700 S Sliding Table Saw Cutting width: 800 mm, boom table (size): 1500 mm, boom table with graduated index, format sliding table: 2500 mm, rip fence with fine adjustment, manual circular saw angle adjustment, manual circular saw height adjustment, circular saw swiveling: 90-45°, with mobile suction system	36	EUMACOP EUMA-KA Edgebander, EUMACOP EUMA-KA Edgebander Aggregates: - adhesive application roll - pneumatic cross-cut knife - mitre saw - mill levelly, mill radius - scraper - buffer unit
27	ALTENDORF F 45 Sliding Table Saw, ALTENDORF F 45 sliding table saw - 3000/4000/5000/6000 rpm via pulley - Digital swivel angle display - Extraction hood narrow and wide - Operating instructions - Table extension 800mm	39	BOGE VLED 30R-1 Screw Compressor, Drive power 30 kW Volume flow 3,4 m³/min. Final discharge pressure 10 bar Main rotor rotational speed 3605 min-1
30	RAPID Chain Mortise, RAPID Chain Mortiser For more details see photos.	44	HYDROBULL 2500 RHY Vehicle, HYDROBULL 2500 RHY Vehicle !! BATTERY-PACK HAS TO BE RENEWED!!
31	OTT EUROM.-FU Edgebander, Hot melt, hot-cold method Glue application with glue roller Edge thickness 0.2 - 15 mm Thickness of workpiece 10 x 60 mm Width of workpiece 60 mm minimum Length of workpiece 150 mm minimum Supply compressed air 6 bar	46	KEUSCH Tiger Universal drill, KEUSCH Tiger Drill & / h3> - PROTOTYPE - & / b> Final values: - 5,5 KW - 6 bar - Working height 850 mm Wekstückgrößen: - length max. 2300 mm - wide max. 650 mm - thick max. 40 mm
32	24 stacking chairs blue-black, 24 stacking chairs in blue-black. Total available quantity: 1,500 ea. Please contact us in case you require more units.	47	6 spindles HOLZHER 1424 300V Edgebander, HOLZHER 1424 300V Edgebander
33	12 stacking chairs blue-black, 12 stacking chairs in blue-black. Total available quantity: 1,500 ea. Please contact us in case you require more units.	48	ESTA Dustomat 61, B1 Clean Air Extraction, Vmax 1860m³/h, motor 3 kw
34	24 stacking chairs silver-black, 24 stacking chairs in silver-black. Total available quantity: approx. 370 ea. Please contact us in case you require more units.		

Lot	Description	Lot	Description
49	<p>ALTENDORF F45 Sliding Table Saw, ALTENDORF F45 Sliding Table Saw</p> <ul style="list-style-type: none"> - manual 45° swivelling - manual height adjustable - scorer - angle stop - rip fence - mitre fence - incl. accessories 	56	<p>HOLZKRAFT VSA 48 L Feeder, HOLZKRAFT VSA 48 L Feeder</p> <p>Four feed rollers, roller diameter 120 mm roller width 60 mm Eight speeds 750 W / 400V 2-speed gearbox metal housing</p>
50	Briquette packing plant, Briquette packing plant	57	SCHMID Edge Sander, Grinding width 150 mm, table size 1000 x 300 mm with built-in exhauster
51	ESTA Dustomat 160S Extraction System, ESTA Dustomat Extraction System	58	<p>ALTENDORF F 45 Posit 3 Sliding Table Saw, serial number 95-12-27, Weight approx. 1300kg, table length 3200mm, cutting width 1300mm, Dimensions (l x w x h) approx. 3300x2400 x 2000mm, main motor 7,5kW, scoring saw 0,75kW, height- and about-turn adjustment</p> <p>Elektrisch/electric, Sliding table saw F45 POSIT 3 with tiltable saw unit, cnc driven height and swivel adjuster of the saw unit and parallel velocity, digital display of the rotation angle (, digital display of the average width on the parallel velocity , digital display of the average height of the main saw blade, digital display of the velocity-length (DIGIT L), digital rotating display of the main saw blade, main saw 3000/4000/5000/6000 R/min., scoring system, laser cut joints display</p>
52	FRÖHLING FH-E 70 Heating 65KW, FH-E 70 Solid fuel boiler 65 KW for technicals data see the pdf attachment	59	MAKA T 2000 Spindle moulder, MAKAT 2000 Spindle moulder
53	<p>ALTENDORF F 45 Elmo 3 Sliding Table Saw, serial number 95-12-46, Weight approx. 1200kg, cutting length 3200mm, Dimensions (l x w x h) approx. 3300x2400x1800mm, swival range +/- 0-45°, main motor 5,5kW, scoring saw 0,75kW, setting measure approx (l x w x h) 3200mm, height- and about-turn adjustment Motorisch, parallel stop position 1300, ALTENDORF F 45 Elmo 3 Sliding Table Saw</p> <ul style="list-style-type: none"> - main saw motor 5.5 kW - scoring saw motor 0.75 kW - cutting length 3200 mm - cutting width rip fence approx. 1300 mm - electric height and swivel adjustment - electric width adjustment by measurement input - scoring unit electrically adjustable 	60	<p>OAV SDC Extraction System, OAV SDC Extraction System</p> <p>Filter surface area: ca 4 m2 Motor: 2,25 max flow rate: ca 2500 cbm/h suction nozzle: 3 x 160 mm</p>
54	BÄUERLE SFM 2 Tilting Spindle Moulder, BÄUERLE SFM Tilting Spindle Moulder SFM 2		
55	<p>STRIEBIG 6220 Panel Saw, STRIEBIG 6220 Panel Saw</p> <ul style="list-style-type: none"> • saw blade diameter 300 mm • 4750 rpm • engine power 5.5 kW • cutting length 5300 mm • cutting height approx. 2200/ 2100 mm • wall-mounting 		

Lot	Description	Lot	Description
61	<p>HEBROCK EURO 2000 Edgebander, HEBROCK EURO 2000 Edgebander</p> <ul style="list-style-type: none"> - Total power 7 kW - Edge thickness from the roll max. 3mm - Striped fabric max. 8mm - Edge height max. 40mm - Milling top and bottom - Cross-cut saw - Chassis - Front frame extension - Lateral foldable extensions - Heated inlet ruler - Suction nozzle 100mm 	64	<p>SCM SI 16 W Sliding Table Saw, SCM SI 16 W Sliding Table Saw</p> <ul style="list-style-type: none"> - Saw blade 45° tiltable - Saw blade speed 3000 / 4000 / 5000 rpm - Cutting width 1250mm - Cutting length 3000mm - Upper suction hood 90° - Suction nozzle 80 + 120mm
62	<p>SCM T150 Tilting Spindle Moulder, SCM T150 Tilting Spindle Moulder</p> <ul style="list-style-type: none"> - Milling cutter swivels -5° - +46° - electronic height and tilt adjustment - spindle length 150mm, spindle diameter 30mm - Tool diameter max. 250mm - Engine 3/5 kW - 5 Speeds - Stop with ALU stop jaws - Engine brake new - Motor for height adjustment new - Div. repairs done 	65	<p>MARTIN T 21 Spindle moulder, MARTIN T 21 Spindle moulder &lt;/h3&gt;</p> <p>Spindle 30mm Engine 7.5 kW 4 speeds Spindle length 200mm Tool diameter max. 260mm</p>
63	<p>STRIEBIG Standard II TRK 6220 Panel Saw, Weight approx. 1000kg, cutting length 5300mm, Dimensions (l x w x h) approx. 6500 x 2450 x 1000mm, cutting height 2200/2100mm, main motor 5,5kW, cutting depth 80mm, main saw blade 300mm, Serial No .: 26323</p> <ul style="list-style-type: none"> • engine power : 5.5 kW • Saw blade rotation: 4750 rpm • blade diameter 300 mm • cutting length 5300 mm • cutting height vertical 2200 mm • cutting height horizontal 2100 mm • cutting depth 80 mm • The red plastic supports off he saw frame are new • The central support is new • Delvery includes parts for free standing installation and for wall- mounted assembly. 	66	<p>BÄUERLE FSR D Sliding Table Saw, BÄUERLE FSR D Sliding Table Saw &lt;/h3&gt;</p> <ul style="list-style-type: none"> - Saw blade 45 ° inclinable - Cross slide with angle adjustment - Cutting width 1350mm - Cutting length 2650mm - Cutting height approx. 115mm - Saw blade diameter max. 400mm - Motor 5.5 kW with 3 speeds - upper extractor hood 90 °
		70	<p>STRIEBIG STANDART III TRK 6220 Panel Saw, Weight approx. 900kg, cutting length 5300mm, Dimensions (l x w x h) approx. 6500 x 1500 x 2500mm, cutting height 2200mm, main motor 5,5kW, setting measure approx (l x w x h) 6500 x 1500 x 3000mm, cutting depth 80mm, main saw blade max. 300mm, total power approx 7KW, STRIEBIG STANDART Panel Saw</p> <ul style="list-style-type: none"> - Standing version - Saw blade speed 4750 rpm
		151	<p>BERGMANN MPS 8100/09 Bale press, BERGMANN MPS 8100/09 Workshop Equipment</p>
		152	<p>OKOMA UF S Slot Milling Machine, OKOMA UF S Slot Milling Machine</p>
		153	<p>MAWEG EURO Frame Press, MAWEG EURO Frame Press</p>
		154	<p>BÄUERLE . Mortising Machine, BÄUERLE . Mortising Machine</p>

Lot	Description	Lot	Description
155	HEMAG Other Machine, feeding table	176	HAFFNER GL 136 Bead Saw, Bead saw for wood GL 136 for mitre cuts
156	Frame Press, .		
157	OTT Veneer Press, .		
158	WEGOMA - STÜRTZ EB 180 Automatic Corner Plastering Machine, WEGOMA - STÜRTZ EB 180 Automatic Corner Plastering Machine		Due to the special caliper stop bar the GL 136 is the ideal machine for manufacturing of windows in wood. All beads, either blunt or split, are cut within seconds. 3 different operations can be effected with one machine.
159	olive boring machine, olive boring machine		
160	STEGHER KSF Cross rung millingmachine, STEGHER KSF Cross rung millingmachine		Positioning of 2 beads simultaneously against flag stops.
161	BÄUERLE Surface Planer, BÄUERLE Surface Planer		
162	RAPID Saw, RAPID multi angle saw		With the caliper stop bar the measurements are directly calipered on the window.
163	ALBERT FEZER Mortising Machine, ALBERT FEZER . Mortising Machine		
164	SCHMID Surface Planer, SCHMID Surface Planer		With a scale on the stop bar, glazing beads can also be cut from longer rod stock.
165	SCM Router, .SCM copy router		
166	STRIFFLER 2735 Glass Strip Saw, STRIFFLER 2735 Glass Strip Saw		Pneumatic clamping device and pneumatic feeding, effected by foot pedal switch. Sawblade TCT, 175 mm dia, 80 teeth, stell stand.
167	KUPER FWJ 900 Veneer Splicing Machine, KUPER FWJ 900 Veneer Splicing Machine		
168	NEY Edgebander, NEY Edgebander		
169	MAKA SM7-P Mortising machine, MAKA SM7-P Mortising machine		Power: 0,5kW 220/380V - 50Hz 2700rpm max height to cut: 25mm max width: 65mm Sawblad diameter: 175mm compressed air connection: 6bar
170	URBAN AKS Window Production & Machinery, URBAN AKS Window Production & Machinery		
171	Slot Mortising Machine, Slot Mortising Machine		
172	KÖLLE FKF Edge Sander, KÖLLE FKF Edge Sander	177	AYEN RPM 1C Drilling & Dowelling, AYEN DS 221 Drilling & Dowelling
173	STB F 125 Milling, Piling & Turning, STB F 125 3000 r.p.m.	178	WEINIG UC 10 Window Machinery, Weight approx. 4000kg, control Siemens WS 400-20, Dimensions (l x w x h) approx. 6300 x 2500 x 2400mm, length of spindel 640mm, WEINIG UC 10 Window Machinery Conveyor and rotary table, Siemens control, type WS 400-20
174	RAPID MSK Mortising Machine, RAPID MSK Mortising Machine	181	QUICKWOOD RO 1400 Fladder, Automatic fladder for brushing out pores and structuring. 2 aggregates each with 4 brushes (1 brush has to be repaired), vacuum slat, working width max. 1350 mm
175	SCHLEICHER DBH 600 Dowel Drilling Machine, Drilling motor: 1,5 kwh, 380 volts, 50 cycles, 2800 rpm Advance power: with 7 bar 150 kgf Advance speed: Adjustable by hydraulic linear unit with rapid forward motion Workpiece chucking: 1 chuck cylinder	182	OTT KPS 2513 Carcase Press, Press area 2500 x 1300 x 600 mm

Lot	Description	Lot	Description
183	MAKA T2000 Spindle Moulder, Tabletop 1200 x 730 mm, with digital readout for the spindle height adjustment, 5 speed stages	196	Bench Grinder/Fladder, With motor brake
184	MEHRER F37-8 Compressor, Motor power 37 kW, max. 8 bar, 39,695 operating hours according to readout, including air supply and air exhaust system, without flaps through the building wall	197	Bench Grinder/Fladder, With motor brake
185	ZIMAC RN-20 Infeed and Destacking Device, For placing e.g. in front of and behind a spindle moulder for automatic machining of thin parts. Conveying length infeed magazine approx. 1100 mm, belt width approx. 170 mm, with horizontal pressure roller. Automatic destacking table for part sizes max. 100 x 1200 mm, packing table size approx. 1000 x 600 mm.	198	ALTENDORF F90 Sliding Table Saw, Cutting length approx. 2600 mm, cutting width approx. 950 mm
186	BÄUERLE SFM/2 Tilting Spindle Moulder, Tabletop approx. 1050 x 900 mm, spindle diameter approx. 30 mm, swivelling, with workpiece feed and chip cover, pneumatic motor brake, 6 speed stages	199	Office Equipment, 12 stacking chairs in silver-black. Total available quantity: approx. 370 ea. Please contact us in case you require more units.
187	ITOH DENKI Driven Roller Conveyor, Roller conveyor length approx. 2100 m, roller width 300 mm, with 7 motors integrated in the drive rollers		
188	GRAULE Chop and Mitre Saw, Swivelling at both sides by 45°		
189	ZIMAC RN-20 Destacking System, Consisting of a conveyor belt 200 x 1000 mm, with stepless feed, as well as destacking device for material dimensions max. 100 x 1200 mm plus packing table		
190	Circulating Air Suction Table, Tabletop approx. 2000 x 700 mm, extraction under the table and air supply from above. With electrical connection and lighting		
191	Pneumatic Press Table, Press area approx. 2200 x 650 mm, 3 pneumatic press cylinders, electrical connection		
192	ELUMATEC Automatic Length Stop, Length fence with automatic infeed via program unit. Max. workpiece length approx. 3600 mm, roller width approx. 250 mm, working height approx. 900 mm, including unloading table with a length of approx. 3700 mm (2 levels)		
193	Bench Grinder/Fladder, With stepless speeds		
194	Bench Grinder/Fladder, With motor brake		
195	Bench Grinder/Fladder, With motor brake		

Please contact us!

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About Surplex



Second-hand machines: solutions

Surplex was established in 1999 as a purely Internet-driven marketplace. Today the company is among the leading European providers with a full range of services in the market for second-hand machines and is active on a worldwide basis.

The core of our business is the sale of used machines and plants for the metal, woodwork and synthetic material industries. Mostly we sell fast and efficiently directly from the location of the machine. Wherever possible, our customers will be able to inspect the machine thoroughly with regard to its condition whilst still in the production stage.

Machines that do not stay with the vendor will be disassembled by trained experts and marketed directly from the warehouse. Again we provide prospective buyers with comprehensive technical information, videos etc. These so-called "sales by private contract", which you can find in our Internet marketplace, are always used in cases where individual machines or small quantities of industrial goods are to be sold.

If large quantities of remaining stocks, entire machine parks or complete plants are to be sold, industrial auctions are the means of choice. In this area, Surplex has particular strengths. Names such as ABB, Bayer, Daimler, Linde and ThyssenKrupp are found on the reference list. We accept all tasks before, during and after an auction. This includes, for example, the valuation and stocktaking of the machines and also clearing the workshops and their handover in a swept clean condition.

In this way, Surplex integrates the expertise of machine dealers, agents and industrial liquidators and provides solutions all from a single source!

All machine offers and auctions can be found at www.surplex.com.

Surplus machinery in stock?

Surplex buys at fair conditions!

You know Surplex as one of the European leads in the sale and valuation of used machinery.

But do you know our whole range of activities, e.g. purchase of used machinery, appraisals, removals, storages and closure of industrial plants?

Please contact:

Tel: +49 (0)211 422737-0 or info@surplex.com



www.surplex.com