

Well-tended Woodworking and Metalworking Machinery and Accessories

43 lots

Bidding ends:

Monday, 10 December 2018, from 10am (local time)

Viewing:

only by prior appointment

We will auction off approx. 50 well-tended, rarely used machines for wood and metal processing and accessories - items by FELDER, AL-KO, OPTIMUM etc.

Bids are welcome immediately and can be placed at:
www.surplex.com

Lot	Description	Lot	Description
11	<p>OPTIMUM SAR 3:1-1000 Bending, Edging and Cutting Machine, OPTIMUM SAR 3:1-1000 Combined mashine</p> <p>Three in one: round bending, folding and cutting. very littel used mashine</p> <p>Max material width 1016 mm Min. bending diameter plate rolling 42 mm Max. bending diameter plate rolling unlimited Max. bending performance plate rolling stainless steel to 0.5 mm Max. bending performance plate rolling aluminium/copper to 1.5 mm</p> <p>Max. sheet thickness swivel bending with restricted material width 2.5 mm Max. sheet thickness swivel bending steel 400 N/mm² to 1 mm Max. sheet thickness swivel bending aluminium/copper to 1.5 mm</p>	24	<p>Welding Table, very little used Welding Table</p> <ul style="list-style-type: none"> • Table surface 2000 x 1000 mm • Material thickness: approx 13 mm • Borehole spacing : 50 mm • Grid element spacing : 50 mm • Borehole diameter: 16 mm • Table side panel: 100 mm • Multiple ribbing on the underside for maximum stability and precision • Table leg with 4 castors <p>Accessory cart with 4 sturdy swivelling casters</p> <ul style="list-style-type: none"> • 8 Screw clamps 180° 120 mm • 4 screw clamps 90° 120 mm • 10 lamping and locating angles 80x80mm • 4 lamping and locating angles 300 x150 mm • 10 stop strips • 24 Stop and positioning bolts • 1 Round brush Ø16 mm
13	<p>BISLEY Multi Drawer Cabinets, 3 Bisley Multi Drawer cabinets</p> <p>Colour: grey</p> <p>Size: 940 mm height , 280mm width, 410 mm depth</p> <p>1 Cabinet with 9 drawers, height ca. 90mm 2 cabinets with 30 drawers, height ca 22 mm</p>	25	<p>WIWAMAC KPB 4075 EL Copy Router, WIWAMAC KPB 4075 Copying Machine</p> <ul style="list-style-type: none"> • for producing short series of precise reproductions of sculptural works • conversion of 2 ½ D relief panels to 3D images • Vice versa copying • max size Worpiece lwx: 750 x 400 mm <p>very little used mashine</p>
22	<p>FELDER AD 951 Combined Surface and Thickness Planer, FELDER AD 951 Combined Surface and Thickness Planer</p> <p>very little used</p> <ul style="list-style-type: none"> • Motor : 7,5 KW • Stepless feed speed : 4 - 16 m/min • Digi - Drive: electronic positioning control of thickness table • Shaft : 120 mm , 6 knives 	26	<p>GESCHA Paint fog extraction wall, Gescha Paint fog extraction wall</p> <p>Motor: 1 / 3 KW</p> <p>Exhaust pipe : 500 mm</p> <p>Deflectot surface area: 2000 x 1500 mm</p> <p>With new exchange carboard filters an paint stop fibreglass filter</p>
23	<p>DEWALT DW 875 Chop Saw, DEWALT DW 875 Chop Saw</p> <ul style="list-style-type: none"> - Power input: 2000 Watt - no load speed: 3900 rpm - Wheel diameter: 355 mm 		

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27	<p>OPTIMUM B 40 GSM Pillar Drill, HEAVY GEARED Pillar Drill with tapping attachment very little used</p> <ul style="list-style-type: none"> · Automatic electric quill feed: 2 Steps 0,1/0,2 mm/rev · No. speeds : 18 (9 mechanical x 2 electric) · Max. distance spindle - drilling table: 780 mm · Max drilling capacity (steel) Ø mm: 35 · Max continuous drilling capacity (steel)Ø mm: :30 · Max threading capacity (steel): M24 · Column diameter : 150 mm · Spindle reach: 350 mm · Coolant system with 5 l tank incorporated in the base plate · Right/left rotation when threading <p>Delivery without hydraulic mashine vice pictured in the photo</p>	36	<p>BISLEY Multi Drawer Cabinets, 3 Bisley Multi Drawer cabinets Colour: grey Size: 940 mm height , 280mm width, 410 mm depth 1 Cabinet with 9 drawers, height ca. 90mm 2 cabinets with 30 drawers, height ca 22 mm</p>
28	<p>OPTIMUM HMS 150 Hydraulic Machine Vice, OPTIMUM HMS 150 Hydraulic Machine Vice</p> <ul style="list-style-type: none"> • Vise body made of high quality cast iron • Booster system, little effort, high pressing power when clamping • With turntable, 360 ° rotatable • Clamping bar width: 150mm • Clamping bar height: 51mm • Span width : 0 - 100 mm • Span width : 98 - 200 mm • Span width : 195 - 300 mm • Pressure : 44,1 kN 	37	<p>FELDER Clamp Trolley, FELDER Clamp trolley equipped with:</p> <ul style="list-style-type: none"> - 6 Edge clamps Kantenfix - 3 clamps 500 x 100 mm - 2 clamps 500 x 120 mm - 4 clamps 1000 x 120 mm - 2 clamps 300 x 80 mm - 10 Klemmsia clamps 400 x 100 mm - 2 box clamps 1000 mm
33	<p>FELDER FS 2200 Long Belt Sander, FELDER FS 2200 Long Belt Sander Very little used mashine Belt speed : 19 m/ sec</p>	44	<p>FELDER FD 250 Slot Mortising Machine, FELDER FD 250 Slot Mortising Machine very little used mashine</p> <ul style="list-style-type: none"> • Dowel drilling module with index grid for 16, 22, 25 and 32 mm • Chisel mortise device for square an right-angle chisels • Longitudinals stops • Mitre fence • right / left rotation
34	<p>ANKE Serie V Workbench, ANKE Workbench</p> <ul style="list-style-type: none"> • Worktop: solid beech • Worktop size: 2000 x 1000 x 40 mm • 9 drawers- • drawer height : 3 x 90 mm , 3 x 180 mm, 3 x 270 mm • inner drawer size: 500 x 540 mm • full pull out 100%, 100 Kg load per drawer • Max. load with even surface distributed load = 1.500 Kg 	55	<p>FEICHTNER & BARTH RP 3000 Frame an Gluing Press, FEICHTNER & BARTH RP 3000 Gluing and Frame Press</p> <ul style="list-style-type: none"> • Workpiece size max.: approx. 2800 x 1550 mm • 3 press units with hand hydraulics Pressure elements &nbsp;&nbsp;&nbsp;100 mm stroke, 2.000 kg pressure • Lateral pressing device with 2 hand hydraulics Pressure elements &nbsp;&nbsp;&nbsp;100 mm stroke, 2.000 kg pressure • Hold down clamps with with 2 trapezoidal spindles
35	<p>BISLEY Multi Drawer Cabinets, 3 Bisley Multi Drawer cabinets Colour: grey Size: 940 mm height , 280mm width, 410 mm depth 1 Cabinet with 9 drawers, height ca. 90mm 2 cabinets with 30 drawers, height ca 22 mm</p>		

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56	<p>ANKE Serie V Workbench, ANKE Workbench</p> <ul style="list-style-type: none"> • Worktop: solid beech • Worktop size: 2000 x 1000 x 40 mm • 3 drawers • Drawer height : 180 mm • inner drawer size: 500 x 540 mm • full pull out 100%, 100 Kg load per drawer • 2 Doors , front height 540 mm • door opening width: 180° • Max. load with even surface distributed load = 1.500 Kg 	67	<p>ANKE Serie V Workbench, ANKE Serie V Workbench</p> <ul style="list-style-type: none"> • Worktop: solid beech • Worktop size: 2000 x 1000 x 40 mm • 9 drawers- • drawer height : 3 x 90 mm , 3 x 180 mm, 3 x 270 mm • inner drawer size: 500 x 540 mm • full pull out 100%, 100 Kg load per drawer • Max. load with even surface distributed load = 1.500 Kg
57	<p>BISLEY Multi Drawer Cabinet, 3 Bisley Multi Drawer cabinets</p> <p>Colour: grey</p> <p>Size: 860 mm height , 280mm width, 410 mm depth</p> <p>1 Cabinet with 9 drawers, height ca. 90mm</p> <p>2 cabinets with 12 drawers, height ca 65 mm</p>	68	<p>BISLEY Multi Drawer cabinets, 3 Bisley Multi Drawer cabinets</p> <p>Colour: grey</p> <p>Size: 860 mm height , 280mm width, 410 mm depth</p> <p>1 Cabinet with 15 drawers,</p> <p>2 cabinets with 12 drawers, height ca 22 mm</p>
58	<p>MEBER SR 500 Band Saw, MEBER SR 500 Band Saw</p> <ul style="list-style-type: none"> • Length of blade: 3970 mm • Tension blade indicator • Upper and lower blade guide 	77	<p>OPTIMUM SM 200 Vario Double-Wheeled Bench Grinder, OPTIMUM SM 200 Vario Double-Wheeled Bench Grinde</p> <p>very little used</p> <ul style="list-style-type: none"> • Stepless speed: 800 - 3.000 rpm !! • Machine substructure
59	<p>Carpenters Bench, Carpenters Bench</p> <ul style="list-style-type: none"> • Top and trestle made of solid beech • Top dimensions without vices : 2000 x 640 mm • Front vice and tail vice • 2 bench dogs • 6 drawers 	88	<p>OPTIMUM Opti S 275 G Hacksaw, OPTIMUM Opti S 275 G Hacksaw</p> <p>very little used</p> <ul style="list-style-type: none"> • Vario Band saw speed • Sawarm tiltable up to 60° • Cooling unit
60	<p>Steel Cabinet, Steel Cabinet with two doors.</p> <p>Details see photo</p>	99	<p>OPTIMUM F 45 Universal Milling Machine, OPTIMUM F 45 Universal milling machine</p> <p>very little used</p> <p>Heavy, solid cast execution</p> <p>Smooth running due to ground gear wheels running in oil bath</p> <p>Forward reverse operation</p> <p>Table length: 820 mm</p> <p>Table width: 240 mm</p> <p>Travel x-axis: 520 mm</p> <p>Travel Y-axis: 210 mm</p> <p>Travel Z-axis : 510 mm</p> <p>T-groove size: 16 mm</p> <p>Swivel range milling cutter head: 180 °</p> <p>Spindle chuck : MK 3</p> <p>Quill stroke: 130 mm</p> <p>Number of gears: 2 x 6</p> <p>Speed range: 50 - 2560 rpm</p>
66	<p>ALKO Mobil Power Jet 250 Extraction System, ALKO Mobil Power Jet 250 mobile dust extractor for multi mashine extraction</p> <ul style="list-style-type: none"> • Nominal volume flow: 4.900 cbm /h • Suction pressure: 2.740 Pa • 2 x Chip clection tanks à 250 ltr • Sucction nozzle : 250 mm • Filter surface ; 22,4 m2 • Motor (kW) : 6,5 		

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100	OPTIMUM RTU 165 Rotary Indexing Table, OPTIMUM RTU 165 Horizontal vertical round table with 3-jaw chuck Table diameter 165 mm Closed height 221 mm Max. height 130 mm Clamping disc 203 mm Passageway 34 mm Direct indexing disc division 15 (= 24) ° Indirect indexing disc division 2, 3, 4, 6, 8, 12 Indexing precision of direct indexer 45 Clamping options Horizontal and vertical Mounting surface with scale 360 °	106	OPTIMUM OPTIdrill B 16 Bench Drilling machine, OPTIMUM OPTIdrill B 16 Bench Drilling Machine Spindle motor drive output 0.45 kW Column diameter 60 mm Drilling performance steel (S235JR) 16 mm Continuous drilling performance steel (S235JR) 15 mm Workspace length 200 mm Workspace width 200 mm T-groove type diagonal T-groove size 14 mm Rotation 360 ° Angle ± 45 ° Max. distance spindle - drilling table 390 mm Max. distance spindle - machine base 525 mm Speed range 660 - 2500 min ⁻¹ Number of gears 5 stages Quill stroke 61 mm Spindle chuck MK 2 Reach 125 mm
101	HOGETEX Digital height Gauge 0-1000mm, Digital height Gauge 0-1000mm in wooden case Range: 0,02 mm	107	DANTHERM NRSZ 4 rotary feeder, DANTHERM NRSZ 4 rotary feeder • Capacity at 100% = 2,5 m ³ / h • without Motor • opening: 390 x 170 mm
102	FESTOOL CT 22 E Mobile dust extractor, FESTOOL CT 22 E Mobile dust extractor Container/filter bag capacity: 22/20l Power consumption: 350 - 1200 Watt Max. volume flow: 3800 l/min Max. vacuum: 23000 Pa Max. appliance socket connected load: 2400 Watt	108	Forklift Fork Extensions, • Length : 1800 mm • Width 1: 200 • Width 2: 160 mm • Inner size: 150 x 50 mm • Weight approx. 70 kg
103	GESCHA Trolley, 17 support shelves length max. 1800 mm, min. 300 mm Level depth 600 mm Level spacing : ca 70 mm	109	Workbench, • Worktop size : 1500 x 700 x 45 mm • Worktop : Multiplex • Substructure cabinet : 1300 x 600 mm - 1 drawer (560 x 470 x 13,5 mm, inner size)
104	FELDER FB 500 Band Saw, FELDER FB 500 Band Saw • Length of blade: 4050 - 4130 mm • Tension blade indicator • Upper and lower blade guide		
105	SBN 350/10/2/50 W Piston Compressor, SBN 350/10/2/50 W Piston Compressor • Maximum volume flow 350 l/min • Pressure vessel capacity 50 l • Number of cylinders 2 • One pressure gauge each for indication of tank and working pressure • Plastic wheels in the back		

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About Surplex



Second-hand machines: solutions

Surplex was established in 1999 as a purely Internet-driven marketplace. Today the company is among the leading European providers with a full range of services in the market for second-hand machines and is active on a worldwide basis.

The core of our business is the sale of used machines and plants for the metal, woodwork and synthetic material industries. Mostly we sell fast and efficiently directly from the location of the machine. Wherever possible, our customers will be able to inspect the machine thoroughly with regard to its condition whilst still in the production stage.

Machines that do not stay with the vendor will be disassembled by trained experts and marketed directly from the warehouse. Again we provide prospective buyers with comprehensive technical information, videos etc. These so-called "sales by private contract", which you can find in our Internet marketplace, are always used in cases where individual machines or small quantities of industrial goods are to be sold.

If large quantities of remaining stocks, entire machine parks or complete plants are to be sold, industrial auctions are the means of choice. In this area, Surplex has particular strengths. Names such as ABB, Bayer, Daimler, Linde and ThyssenKrupp are found on the reference list. We accept all tasks before, during and after an auction. This includes, for example, the valuation and stocktaking of the machines and also clearing the workshops and their handover in a swept clean condition.

In this way, Surplex integrates the expertise of machine dealers, agents and industrial liquidators and provides solutions all from a single source!

All machine offers and auctions can be found at www.surplex.com.

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