

## Surplex Woodworking Auction (Italy)

77 lots

### **Bidding ends:**

Thursday, 14 February 2019, from 11am (local time)

### **Viewing:**

Tuesday, 12 February 2019, from 10am to 12pm (local time)  
and by prior appointment

We will auction off Panel saws, edge banding machines, CNC machining centres, standard machines, factory equipment, and lots more - great value at auction!

### **Important:**

1. The item list is being continuously updated - please check back regularly!
2. In most cases, several items are located at a single site - please sort the list by 'location'

Bids are welcome immediately and can be placed at:  
**[www.surplex.com](http://www.surplex.com)**

Lot	Description	Lot	Description
1	ANNIBALINI PRIMO SOLLEVATORE Trolley with lifting roller conveyor, Capacity 3000 kg, power 1.5 KW, maximum lifting height approx. 900 mm, rollers width 850 mm, roller length 4000 mm	31	L.CAGLIO TIC 1000 Profiles End Cutter, Serial no. 849, max cutting length 1050 mm, cutting height 90 mm, blade length 1250 mm, input table size 1000 mm, power 4.5 hp. See photos.
2	ANNIBALINI PRIMO SOLLEVATORE Trolley with lifting roller conveyor, Capacity 3000 kg, power 1.5 KW, maximum lifting height approx. 900 mm, rollers width 850 mm, roller length 4000 mm	32	<b>CASATI MACCHINE NG NA Veneer Splicing Machine, Weight approx. 1500kg, Dimensions (l x w x h) approx. 9100 x 1400 x 1800mm, Serial no. 01010010. Machine composed of NG jointing unit and NA winding unit. Single units sizes: NG 4800 x 1400 x 1800 mm, weight 1100 kg NA 1800 x 1200 x 1500 mm, weight 400kg. Working width 100 - 330 mm, veneer thickness 0.4 - 0.8 mm, minimum length of veneer strip 400 mm, roll diameter on wrapping machine NA 150 - 600 mm, total power 5 kW. With luminous entrance desk for quality control. See photos.</b>
3	Trolley with roller conveyor, Roller width 600 mm, roller conveyor length 4700 mm	33	KUPER 1150 Glue Thread Splicing Machine, Feed speed 10 - 30 m/min, Power 0,55 kW, max working panel size 1150 mm. Installed power 1,5 kW. Tables included. See photos
4	Lot of roller conveyors, Lot composed of approx. 25 meters of roller conveyor, 5x length 5000 mm, width of rolls 1200 mm, 1x length of 4700 mm, width of rolls 1200 mm	37	Lot of Tools for MAKITA Screwdriver, Composed of 2 battery chargers and a kit of drill bits. See photo
6	Forklift clamp for paper packs, With 2 clamps, length 1900 mm	38	Lot of Abrasive Paper, For SANDINGMASTER calibrating machine. Lot composed of cabinet with abrasive paper inside. See photo
9	Motorized roller conveyor, Roller conveyor size 2500 x 1300 mm, power 0.37 KW		
10	Motorized roller conveyor, Roller dimension 530 x 4200 mm		
11	Shelf for rollers, Length 4800 mm, width 500 mm, shelves height 600 mm, see photos		
13	Lot of stackable metal chests, Lot composed of 12 stackable metal chests, for 2 pallets, size 2000 x 1500 mm each, height of the sides 2000 mm		
14	Lot of stackable metal chests, Lot composed of 12 stackable metal chests, for 2 pallets, size 2000 x 1500 mm each, height of the sides 2000 mm		
17	Lot of stackable metal chests, Lot composed of 10 stackable metal chests, size 1600 x 1450 x 1300 mm each		
18	Lot of stackable metal chests, Lot composed of 10 stackable metal chests, size 1600 x 1450 x 1300 mm each		
19	Lot of stackable metal chests, Lot composed of 20 stackable metal chests, size 1600 x 1450 x 1300 mm each		
20	Lot of stackable metal chests, Lot composed of 20 stackable metal chests, size 1600 x 1450 x 1300 mm each		

Lot	Description	Lot	Description
39	<p>CMC SERIO MS 30/100 LOT Brushing &amp; Sanding Machine, Machine composed of:</p> <p>2 lateral tilting brushes at variable speed</p> <p>2 horizontal brushes at variable speed</p> <p>1 crossing brush at variable speed</p> <p>Min operating thickness 10 mm</p> <p>Max operating thickness 120 mm</p> <p>Min operating width 30 mm</p> <p>Max operating width 1000 mm</p> <p>Min operating width 550 mm</p> <p>Forward/backward feeding system at variable speed</p> <p>Installed power 6 kW</p> <p>See photo and documents</p>	40	<p>MARZANI PROGETTI BEMA CN 1F Mortising Machine, Mortising machine composed of:</p> <p>1x mortising head</p> <p>1x horizontal milling tool with electrospindle 3 HP – 18000 RPM</p> <p>Electrospindle RPM and chisel under inverter</p> <p>1x Vertical guillotine vice</p> <p>1x horizontal guillotine vice</p> <p>Retractable front alignment cylinders</p> <p>2 head stops (left and right)</p> <p>3 handled axis (x y z)</p> <p>Vertical loader – 10 pcs + conveyor system</p> <p>Processing characteristics:</p> <p>X axis stroke 3300 mm</p> <p>Depth stroke 120 mm</p> <p>Vertical stroke 120 mm</p> <p>Feeding speed 40 m/min</p> <p>Machine size 4600 x 2000 x 1600 mm</p> <p>See photo and documents</p>

Lot	Description	Lot	Description
41	<p>SAOMAD ROTOWOOD 100 CNC Machining Centre, Weight approx. 15kg. Dimensions (l x w x h) approx. 400 x 360 x 300mm, Electric machining center for the production of windows and shutters' elements.</p> <p>Compositioon</p> <p>Tenoning side</p> <p>End cutting unit with shaft whose Ø is 50 mm and length 620 mm, vertical movement with continuous axis, engine power 9.25 kW at 3200 RPM, tool max Ø 330 mm</p> <p>Anti-splintering system type Jolly zbr&amp;gt;</p> <p>Head squaring, with shutter automatic inserting</p> <p>Tilting tenon +/-60°</p> <p>Drilling unit</p> <p>Module feeding system with wheels Ø 150 mm, interaxis 109 mm, shaftdrive transmission, engine power 1,1 kW, speed between 2 and 17</p> <p>Motorized profiling counterguidance with 2 axis, vertical and horizontal concealed.</p> <p>3 shafts profiling right side with shaft Ø 50 mm and length 320 mm, engines power 7.5 kW at 6000 RPM, shaft Ø 40 mm and length 100 mm, pneumatic positioning with revolver not controlled.</p> <p>Radius unit with engine 2.2 kw at 6000 RPM, shaft Ø 30 mm and length 60 mm, milling tool max Ø 150 mm, 2 axis vertical and horizontal</p> <p>Listel conveyor system for glass clamping with 2,2 kw engine at 6000 RPM, shaft Ø 30 mm, blade Ø 200 mm, vertical shift, listel ejector, horizontal shift</p> <p>Groove unit for small metal parts with shaft Ø 40 mm length 170 mm, 2 vertical positions, vertical stroke 100 mm, engine power 3 kW</p> <p>Slide conveyor for workpieces height 800 mm</p> <p>See photo, video and documents</p>	50	<p>BONGIOANNI Sawmill, Log diameter 150 - 800 mm</p> <p>Log lentgh 1000 - 6000 mm</p> <p>Saw power 30 KW</p> <p>Blade length approx 8000 mm</p> <p>Flywheels diameter 1100 mm</p> <p>Blade speed 30 m/min</p> <p>Hydraulic unloader on trolley</p> <p>Unloading roller conveyor, length 13 meters, unloading possible on both sides</p> <p>BONGIOANNI CFM/M Log trolley</p> <p>With 4 hydraulic clamps</p> <p>Cutting feeding speed 1 - 100 m/min</p> <p>Return speed 120 m/min</p> <p>Distance between rails 1200 mm</p> <p>Rails length 15 meters</p> <p>The plant is still in use</p> <p>It is possible to see the plant working during the inspection</p> <p>&amp;nbsp;</p> <p>ATTENTION!! THE DISMANLING PROCESS WILL TAKE PLACE BEFORE THE END OF FEBRUARY, THE WINNER OF THE AUCTION CAN BE PRESENT TO INSPECT THE ACTIVITY</p>
42	ISVE Drying Tunnel, See pictures	51	<p>HOLZMA OPTIMAT HPP 81/38 Panel saw, Serial number 0-240-08-1130, NUMERICAL CONTROL PANEL WITH FRONT LOAD, usable cutting width 3800 mm, usable cutting length 3800 mm, Main bearing of the main blade 85 mm, LOADING AND DISCHARGE OF PANELS, Panel unloading: frontal and manual, Load of panels: front and manual, Sliding plane under the pusher equipped with idle wheels to avoid signatures on the panels</p> <p>AVAILABLE FROM AUGUST 2019 AT THE END OF PRODUCTION</p>
44	MVM Sharpener for bandsaw, Power 0.18 KW		
45	FABBRI F 55 CV Wood-burning stove, Max fireplace power 80 KW, thermal power yield 64 KW, power 0.5 KW, air flow 3500 mc / h		
46	FERRI CLAUDIO LC 120 3NRRRT Wide-Belt Sanding Machine, Power 24 KW, 1st metal roller, dimension smoothing strips 1120 x 2150 mm, max working width 1100 mm		

Lot	Description	Lot	Description
52	<p>HOLZMA OPT HPP 82/43 (NEW PLC) Panel Saw, Weight approx. 7000kg, Dimensions (l x w x h) approx. 6300 x 8000 x 2300mm, Serial number 0-24 0-08-1612, NUMERIC CONTROL PANEL WITH FRONT LOAD, cutting length and width 4300 mm, blade diameter Ø380mm, scoring diameter Ø180 mm</p> <p>RETROFITTING INIZI 2019</p> <p>AVAILABLE FROM AUGUST 2019 AT THE END OF PRODUCTION</p>	57	<p><b>SACMA Automatic storage system, Weight approx. 20000kg, Dimensions (l x w x h) approx. 118000 x 12000 x 3400mm, Automatic loft with 2 shuttles and 2 robots, upper positioners and central lift, capacity 700 kg / m<sup>2</sup>, dimension 118000 x 12000 x 2400 mm, height of the floors 2400 mm from the ground</b></p> <p><b>WITHOUT ROLLERS</b></p> <p><b>AVAILABLE FROM SEPTEMBER 2019 AT THE END OF PRODUCTION</b></p>
53	<p>CEMA Double clamp unloading system, Double bridge unloader, composed of 2 unloaders with pliers, 2300 mm gripper length, max width 1180 mm, unloader stroke in x about 5600 mm, complete with tapes in pictures</p> <p>ELECTRICAL SYSTEM TO BE REWIRED</p>		
54	<p>COMIL STAR L Packing line with shrink film, Serial number 853100200, consisting of 1 roller conveyor, 1 packer, 1 oven of 69 kw, 1 roller conveyor at exit, working width max 1200 mm</p>		
55	<p>TERMOPAK Packing line with shrink film, Working width max 1000 mm, working height 650 mm, composed of 1 packing machine and TERMOPAK oven</p>		
56	<p>SACMA Storage system, Payload 700 kg / m<sup>2</sup>, dimension 27700 x 6000 mm, floor height from the ground 2400 mm, with 2 stairs at the ends</p> <p>WITHOUT ROLLERS</p> <p>AVAILABLE FROM SEPTEMBER 2019 AT THE END OF PRODUCTION</p>		

Lot	Description	Lot	Description
58	<p>HOMAG Double-Sided Edge Banding Machine, Weight approx. 8000kg, Dimensions (l x w x h) approx. 62600 x 32250 x 2600mm, Double-sided edge banding machine for soffforming composed of: &amp;lt;/p&gt;                     &lt;/td&gt; <td>59</td> <td> <p>MAC MAZZA MCT-NC Panel saw &amp; Angular plant machine with unloading system, Serial number 295, maximum panel size 4250 x 2120 mm, cutting height max 100 mm, installed power 56 kW, with ESSEDUE SCAR 2 / P drain, with 5 unloading roller conveyors, year 2004</p> <p>RETROFITTING ELECTRIC 2003</p> <p>AVAILABLE FROM MAY 2019 AT THE END OF PRODUCTION</p> </td> </p>	59	<p>MAC MAZZA MCT-NC Panel saw &amp; Angular plant machine with unloading system, Serial number 295, maximum panel size 4250 x 2120 mm, cutting height max 100 mm, installed power 56 kW, with ESSEDUE SCAR 2 / P drain, with 5 unloading roller conveyors, year 2004</p> <p>RETROFITTING ELECTRIC 2003</p> <p>AVAILABLE FROM MAY 2019 AT THE END OF PRODUCTION</p>
	<p>Load BARDGEST TBH 41 D 0-280-05-3717 &amp;lt;/p&gt;                     &lt;/td&gt; <td>60</td> <td> <p>COSTA 80 TR CT 1350 Sander, Leistung 79 PS, Arbeitsbreite max 1350 mm, bestehend aus: 1 Querschleifmaschine, 1 Kalibrierwalze, 1 Pufferwalze, 1 Scotch-Brite-Bürste, mit 1 Fächer, der feine Pulver ausgibt</p> </td> </p>	60	<p>COSTA 80 TR CT 1350 Sander, Leistung 79 PS, Arbeitsbreite max 1350 mm, bestehend aus: 1 Querschleifmaschine, 1 Kalibrierwalze, 1 Pufferwalze, 1 Scotch-Brite-Bürste, mit 1 Fächer, der feine Pulver ausgibt</p>
	<p>Lengths from 280 to 3000 mm</p> <p>Widths from 255 to 1200 mm</p> <p>Thicknesses from 16 to 35 mm</p> <p>Maximum weight single piece workable 80 kg</p> <p>Squaring edge KFR 20/26 / QE / 15 / l - 0-202-60-1404 &amp;lt;/p&gt;                     &lt;/td&gt; <td>61</td> <td> <p>Finished products warehouse, Warehouse made up of 1 loader, 2 curly side stores and 2 vertical drains, width of 1300 mm entrance rollers, length 3300 mm. Riccio - warehouses, length about 6500 x width 1900 mm</p> <p>ELECTRICAL SYSTEM TO BE REWIRED AND ELECTRIC PANEL MISSING</p> </td> </p>	61	<p>Finished products warehouse, Warehouse made up of 1 loader, 2 curly side stores and 2 vertical drains, width of 1300 mm entrance rollers, length 3300 mm. Riccio - warehouses, length about 6500 x width 1900 mm</p> <p>ELECTRICAL SYSTEM TO BE REWIRED AND ELECTRIC PANEL MISSING</p>
	<p>Workpiece thickness: 8-60 mm</p> <p>Working width from 240-270 to 1500 mm</p> <p>KFL double squaring and edge banding machine 21/04/19 / QA / 30/3 - 0-202-60-1409 &amp;lt;/p&gt;                     &lt;/td&gt; <td>63</td> <td> <p>GRIGGIO T2000 Moulder with Feeder, Tabletop size 1100 x 830 mm, with 1 feeder with 3 rubber rolls brand REKORD mod. ELG-4, shaft height approx. 180 mm, shaft Ø 35 mm.</p> </td> </p>	63	<p>GRIGGIO T2000 Moulder with Feeder, Tabletop size 1100 x 830 mm, with 1 feeder with 3 rubber rolls brand REKORD mod. ELG-4, shaft height approx. 180 mm, shaft Ø 35 mm.</p>
	<p>Continuously adjustable speed 10-40 m / min</p> <p>Working width from 240-270 to 3000 mm</p> <p>Monofilament beading machine KFL 10/20 / QA / WZ10 - 0-202-60-1411 &amp;lt;/p&gt;                     &lt;/td&gt; <td>64</td> <td> <p>Lot of Various Tools, See photo</p> </td> </p>	64	<p>Lot of Various Tools, See photo</p>
	<p>Projection of workpiece 40 mm</p> <p>Minimum working width 85 mm</p> <p>Workable size from 250 x 250 mm to 1100 x 3000 mm</p> <p>BARDGEST TSF 41 / D Exhaust - 0-281-05-3719 &amp;lt;/p&gt;                     &lt;/td&gt; <td>65</td> <td> <p>FELISATTI Electric Handsaw, Blade Ø approx. 220 mm.</p> </td> </p>	65	<p>FELISATTI Electric Handsaw, Blade Ø approx. 220 mm.</p>
	<p>Lengths from 280 to 3000 mm</p> <p>Widths from 220 to 1200 mm</p> <p>Thicknesses from 12 to 35 mm</p> <p>Maximum weight single piece workable 80 kg</p> <p>AVAILABLE FROM APRIL 2019 AT THE END OF PRODUCTION</p>	66	<p>OMER MG30 Nailing Machine, For nails height 12 mm up to 30 mm. Ø 0,84 mm.</p>
		67	<p>OMER WP38 Stapler, For nails with min. height 15 mm. Type 19/32" and mac 38 mm, type 1-1/2".</p>
		68	<p>Lot of Hand Tools, See photo</p>
		69	<p>Lot of screw Clamps, 11 various screw clamps and anchorage straps. See photo</p>
		70	<p>CASATI MACCHINE CIM Veneer Cutting Machine, Max cutting length 3000 mm.</p>
		71	<p>MAKITA 9910 Manual Sanding Machine, Power 650 W, with paper tapes as replacement</p>
		72	<p>Lot of Blades, Suitable with lot 100. See photo</p>
		73	<p>Sanding Machines, 3 pieces. See photo</p>

Lot	Description	Lot	Description
74	Lot of Abrasive Discs, Disc Ø 150 mm. Various grammages.	89	Lot of Pneumatic Screwdrivers, 1x ATLAS COPCO mod. LGB33H007. 1x Percussion screwdriver 1/22, and 1 pneumatic screwdriver 1/4"
75	BETA TANK C25 Trolley with Content, Content included	90	Lot of Manual Tools, See photo
76	Lot of Tools and Sanding Replacement Spare Parts, Lot composed of 1 sander brand FELISATTI mod. 100R. 1 sander brand DAINA BRADE mod. DAINA BAG. See photo	91	Under Pressure Dispenser, .
77	Lot of Various Milling Tools, See photo	92	Lot of Manual Tools, Lot of various manual tools. See photo
78	Lot of Tool Holders and Milling Tools, 1 HSK63F tool holder, CMT milling tools and pincers. See photo	93	Lot of Tools for Edge Gluing, 3 clothes irons and 1 phon mod. SKILL 1600 W.
79	Lot of Various Blades, See photo	94	Lot of Various Screw Clamps, 7 screw clamps size between 250 mm to 1500 mm.
80	VITRA Composition Table + Chairs, Composed of 1 table brand VITRA mod. 490014, finish 44300200, Ø 800 mm, height 730 mm. With 4 chairs brand VITRA PANTON CHAIR, color blue, white, red and yellow.	95	Lot of Tools for Edge Gluing, 3 clothes irons and 1 phon mod. VALEX P2000.
81	VITRA Composition Table + Chairs, Composed of 1 table brand VITRA mod. 490014, finish 44300200, Ø 800 mm, height 730 mm. With 4 chairs brand VITRA PANTON CHAIR, color blue, white, red and yellow.	96	Glass Sculpture "Tigre", Reproduction of a tiger, Murano glass, artist ALESSANDRO BARBARO. Black and yellow glass, hand made with solid glass. Hand grinded and polished with gold decorations, executed and signed by the Master Alessandro Barbaro. Market value €8000,00
82	VITRA ALUMINIUM CHAIR EA 124 Armchair, Metal and leather recliner armchair, by Charles & Ray Eames	97	Storage system, Dimension 26.000 x 19.500 mm, floor height from the ground 2400 mm, with 1 stairs at the ends
83	VITRA ALUMINIUM CHAIR EA 124 Armchair, Metal and leather recliner armchair		WITHOUT ROLLERS &lt;/ b>
84	DORN BRACHT 83060720-00 Lot of towel Hooks, Approx. 58 pcs	98	<b>ALBERTI SYNCRO/LEM A/TF-OR-I/LEM F Through-Feed Drilling Machine, Weight approx. 20000kg, Dimensions (l x w x h) approx. 32000 x 5100 x 4800mm, ALBERTI Through-Feed Drilling Machine with ESSEDUE loading and unloading, consisting of:</b>
85	ALPER Lot of Flexible Heaters, Lot composed of approx. 58 sheets. Size 500 x 500 mm. Power 55 W, power supply 220 V		<b>- 1 bridge loader ESSEDUE C2N with suction cup, suction cup size 3000 x 400 mm</b>
86	Lot of Grinding Tools for Edgebander, Suitable with lot 40 - ARTECH AKRON 855 Edgebander. Milling tools brand WIRUTEX, rotary speed 12000 RPM, approx. Ø 100 mm, height 75 mm.		<b>- 1 CNC drilling machine ALBERTI SYNCRO 36 CN</b>
87	Lot of Manual Staplers, 1 electric stapler brand ARROW mod. TF50TBM, 1 manual stapler brand ARROW mod. T25P. See photo		<b>- 1 CNC drilling machine ALBERTI LEM 22A - CN</b>
88	Lot of Staplers, 1 OMER 84.16 stapler and 1 manual stapler brand ROMA mod. ROCCA MA 10 and 1 manual stapler brand IRIA		<b>- 1 CNC drilling machine ALBERTI TF 42-CN-OR</b>
			<b>- 1 CNC drilling machine ALBERTI LEM 22F - CN</b>
			<b>- 1 bridge unloader ESSEDUE S2M with suction cup</b>
		99	Transport costs, costi di trasporto

Lot	Description	Lot	Description
100	Transport costs, Costi di trasporto 242 Euro Operazioni doganali exp 57 Euro Operazioni doganali import 80 CHF / 70,44 Euro		
101	Transport costs, prix du Transport		



**Please contact us!**

Surplex • Wahlerstraße 4 • 40472 Düsseldorf  
Tel.: +49 (0)211 422737-0  
Fax: +49 (0)211 422737-17  
info@surplex.com

**About Surplex**



**Second-hand machines: solutions**

Surplex was established in 1999 as a purely Internet-driven marketplace. Today the company is among the leading European providers with a full range of services in the market for second-hand machines and is active on a worldwide basis.

The core of our business is the sale of used machines and plants for the metal, woodwork and synthetic material industries. Mostly we sell fast and efficiently directly from the location of the machine. Wherever possible, our customers will be able to inspect the machine thoroughly with regard to its condition whilst still in the production stage.

Machines that do not stay with the vendor will be disassembled by trained experts and marketed directly from the warehouse. Again we provide prospective buyers with comprehensive technical information, videos etc. These so-called "sales by private contract", which you can find in our Internet marketplace, are always used in cases where individual machines or small quantities of industrial goods are to be sold.

If large quantities of remaining stocks, entire machine parks or complete plants are to be sold, industrial auctions are the means of choice. In this area, Surplex has particular strengths. Names such as ABB, Bayer, Daimler, Linde and ThyssenKrupp are found on the reference list. We accept all tasks before, during and after an auction. This includes, for example, the valuation and stocktaking of the machines and also clearing the workshops and their handover in a swept clean condition.

In this way, Surplex integrates the expertise of machine dealers, agents and industrial liquidators and provides solutions all from a single source!

All machine offers and auctions can be found at [www.surplex.com](http://www.surplex.com).

**Surplus machinery in stock?**

**Surplex buys at fair conditions!**

You know Surplex as one of the European leads in the sale and valuation of used machinery.

But do you know our whole range of activities, e.g. purchase of used machinery, appraisals, removals, storages and closure of industrial plants?

Please contact:

Tel: +49 (0)211 422737-0 or [info@surplex.com](mailto:info@surplex.com)



[www.surplex.com](http://www.surplex.com)