

Machines and Accessories (Woodworking) - Switzerland

5 lots

Bidding ends:

Friday, 18 January 2019, from 10am (local time)

Viewing:

only by prior appointment

We will auction off Important:

1. The item list is being continuously updated - please check back regularly!
2. In most cases, several items are located at a single site - please sort the list by "location"!

Bids are welcome immediately and can be placed at:
www.surplex.com

Lot	Description	Lot	Description
1	<p>HOLZMA Optimat HPP72/43/43 Panel Saw, serial number 0-200-19-1438, Weight approx. 7000kg, cutting length 4300mm, Dimensions (l x w x h) approx. 1x1x1mm, setting measure approx (l x w x h) 6300 x 7700 x 2000mm, cutting depth 4250mm, software HOLZMA - CADmatic V3.0, saw blade protection 80mm, max. opening of clamps 95mm, clamps piece 7piece, main saw blade 350mm, total power approx 15KW, HOLZMA OPT HPP Panel Saw</p>	2	<p>HOMAG Optimat KAL 310/6/A20/S2 Edgebänder, serial number 0-200-19-1438, Weight approx. 5000kg, Dimensions (l x w x h) approx. 1x1x1mm, feed 18m/min, edge thickness 0,4 - 20mm, workpiece thickness 12 - 60mm, joint trimming unit 2 x 3 kW, gluing unit A20 / A34, snipping unit 2 x HL84/85 0,5 kW, rough trimming unit 2 x 1,5, profile trimming unit 2 x FK11 0,5 kW, edge sanding unit FA11, edge buffing unit ja/ yes, workpiece pre heater ja/ yes, workpiece overhang 30mm, HOMAG Optimat KAL 310/6/A20/S2 Edgebänder + LIGMATECH ZHR05 HOMAG Optimat KAL 310/6/A20/S2 Kantenanleimmaschine + LIGMATECH ZHR05</p> <p>HOMATIC-ELEKTRONIKSTEUERUNG:</p> <ul style="list-style-type: none"> - Steuerung speicherprogrammierbar (SPS) - Streckensteuerung integriert, zur berührungslosen Steuerung der Bearbeitungsaggregate <p>STEUERUNG NC21:</p> <ul style="list-style-type: none"> - Echtzeitbetriebssystem OS9 - Bedienung mit Windows-Standard <p>TECHNISCHE DATEN:</p> <ul style="list-style-type: none"> - Vorschub 18 m/min - Arbeitshöhe 950 mm - Arbeitsbreite minimal: - 55 mm bei Werkstückdicke 22 mm - 100 mm bei Werkstückdicke 60 mm (abhängig von der Werkstücklänge) - Werkstücküberstand 30 mm - Werkstückdicke 12 - 60 mm - Kantenmaterial Streifen max. 0,4 - 20 mm - Kantenquerschnitt Streifen max. 900 mm² - Kantenmaterial Rolle 0,3 - 3 mm - Kantenquerschnitt max. - bei PVC 135 mm² - bei Furnier 100 mm² - Rollendurchmesser max. 830 mm - Pneumatikanschluss 7-8 bar <p>FÜGEFRÄSAGGREGAT</p> <ul style="list-style-type: none"> - 2 Motoren je 3 kW, 150 Hz., 9000 1/min - Elektropneumatische Steuerung des 1 Motors - Werkstückabblasvorrichtung

WERKSTÜCKVORWÄRMUNG**VERLEIMTEIL A20****- SCHMELZKLEBERAGGREGAT A34**

- Leimbehälter 5L

- Temperaturregelung elektronisch

- Aufschmelzleistung max. 8 kg/h

MAGAZIN

- für Massivkanten, Streifenware und Rollenware

- Zuführung der Streifenware über Vakuumsauger

- Kantenüberwachung mit automatischem Vorschubstop

bei fehlender Kante

- Magazin Höhenverstellung über Spindel Verstellweg +/- 10 mm

- ROLLENTRENNEINRICHTUNG**- DRUCKZONE C**

- Druckeinstellung pneumatisch

1 x

KAPPAGGREGAT HL84/85

- stehender Kappanschlag für empfindliche

PNEUMATIKVERSTELLUNG**FASE/GERADE****VORFRAESAGGREGAT 1,5 KW OPTIMAT**

2 Motoren übereinander

je 1,5 kW, 200 Hz., 12000 1/min.

Höhenverstellung mit dem Oberdruck. Im Gegenlauf

arbeitend. Schwenkbereich +/- 1 Grad.

FORMFRAESAGGREGAT FK11 MANUELL

- 2 Motoren je 0,55 kW, 200 Hz., 12000 1/min.

- Aufnahme mit

Schnellwechseinrichtung

- Fasewinkel ca. 13 Grad

SCHNELLWECHSELKOPFSATZ R=2 MM**FUER PN10**

- 2 Schnellwechselköpfe für einfachen Radiuswechsel

- SCHWABELAGGREGAT

- Höhenverstellung mit dem Oberdruck

Reinigungsmittelauftrag als

Trennmittelauftrag,

vor Fügefräsaggregat aufgebaut.

- stehender Kappanschlag für

empfindliche PNEUMATIKVERSTELLUNG FASE/GERADE

VORFRAESAGGREGAT 1,5 KW OPTIMAT

2 Motoren übereinander je 1,5 kW, 200

Hz., 12000 1/min. Höhenverstellung mit

dem Oberdruck. Im Gegenlauf arbeitend.

Schwenkbereich +/- 1 Grad.

FORMFRAESAGGREGAT FK11 MANUELL

- 2 Motoren je 0,55 kW, 200 Hz., 12000

**1/min. - Aufnahme mit
Schnellwechseinrichtung - Fasewinkel
ca. 13 Grad
SCHNELLWECHSELKOPFSATZ R=2 MM
FUER PN10 - 2 Schnellwechselköpfe für
einfachen Radiuswechsel -
SCHWABELAGGREGAT -
Höhenverstellung mit dem Oberdruck
Reinigungsmittelauftrag als
Trennmittelauftrag, vor Fügefräsaggregat
aufgebaut.**

3 GUILLIET KXL Moulder, - GUILLIET KXL -
Specifications: </ strong> </ p>

max. Fertigma & szlig; - & nbsp; & Nbsp; &
nbsp; 220 x 120 mm </ p>

min. Fertigma & szlig; - & nbsp; & nbsp; &
nbsp; & nbsp; & nbsp; & nbsp; & nbsp; &
nbsp; 30 x 6 mm </ p>

& oslash; Tool Spindle - & nbsp; 40 mm </
p>

& oslash; Knife heads - & nbsp; & Nbsp; &
Nbsp; & Nbsp; 120 mm </ p>

& oslash; max. pre-dresser - & nbsp; 140 mm
</ p>

Rotational speed - 6000 rpm. </ p>

Feed rate - 4 to 30 M / min </ p>

Feed roller diameter (mm) - 120 </ p>

Vertical adjustment of the shafts (mm) - 0 to
10 </ p>

External dimensions (without elongation) (L x
W x H) - 3045 x 1435 x 1980 </ p>

Net Weight (kg) - 1500 </ p>

Pneumatic pressure on corrugating rolls </
p>

Central lubrication </ p>

Electric table lubrication </ p>

Table extensions and stop (mm) - 500 </
p>

Lot	Description	Lot	Description
4	<p>HEESEMANN MFA 6 Wide-Belt Sander, serial number 200005101, Weight approx. 6500kg, working width 1350mm, Dimensions (l x w x h) approx. 3000 x 2250 x 2500mm, grinding band dimension 2150 x 1400 mm / 4800 x 150mm, lacquer sanding unit ja / yes, vacuum belt ja / yes, top- and bottom sanding unit nein / no, hollow height 3 - 150mm, total power approx 93KW, HEESEMANN MFA 6 Wide Belt Sander</p> <p>1 Longitudinal grinding unit (contact roller with steel roller) Diameter: 200 mm Abrasive belt dimensions: 2150 x 1400 mm Belt speed: approx. 18 m/s Drive cable: 22 kW wear-free brake device, pneumatic belt tension, automatic compensation of possible different bank edge lengths, abrasive belt in counter-operation, abrasive belt grain compensation via operating terminal</p> <p>1 Abrasive belt blast unit (can be switched off)</p> <p>1 Cross sanding unit Abrasive belt dimensions: 4800 x 150 mm Belt speed: 10 and 20 m/s Drive cable: 13/17 kW wear-free brake device, pressure plate belt system, pneumatic belt tension, belt blasting device controlled depending on workpiece</p> <p>1 Longitudinal sanding unit Abrasive belt dimensions: 2150 x 1400 mm belt speed: 9 - 18 m/s Drive cable: 13/17 kW wear-free brake device, pneumatic belt tension, automatic compensation of possibly different bank edge lengths, belt blasting device controlled depending on workpiece, abrasive belt in counter rotation</p> <p>1 Longitudinal sanding unit Abrasive belt dimensions: 2150 x 1400 mm Belt speed: 1.8 - 18 m/s Drive cable: 15 kW via electronic frequency control for infinitely variable adjustment of the grinding belt speeds, wear-free braking device, pneumatic belt tension, automatic compensation of possible different bank edge lengths, belt blasting device controlled depending on the workpiece, grinding belt in reverse</p> <p>3 Pressure beam with computer controlled selective pressure control system (CSD) with infinitely variable pressure adjustment of the individual</p>		

pressure elements, for free and multi-track loading,
distance
between the stereo rollers 32 mm, workpiece
tolerance compensation
up to at least 2 mm due to maintenance-free pressure
magnets,
working width as well as grinding start and end of the
pressure
beam is electronically controlled

1 Brush roller unit
centrally height adjustable, incl. suction hood and
pressure
roller
Brush fill: Fibre
Diameter: 120 mm
Driving power: 0.75 kW

1 Workpiece suction clamping system
for the safe transport of workpieces shorter than 500
mm in feed
direction, incl. integrated fan, drive power of the fan
unit 5.5
kW

Operating voltage: 400 V
Belt change: right
Terminal: right

continuous transport carpet (feed rate 5 - 15 m/min,
frequency
controlled)
Working height constant 880 mm
integrated switch cabinets

Transport cleaning device (oscillating radiation below
the
transport bed)
Graphical operating terminal (touch screen, program
memory for 20
programs)

- 5 KLÖPPER AH 2100 Washing and Drying
Plant, Inlet length 2445 mm, washing and
drying section 2750 mm, outlet
2985 mm, working height max. 2100 mm,
Gals dimensions min. 400 x
200 mm, max. 2000 mm, glass thicknesses
in 2 stages 2-10 mm / 10-20
mm, feed rate 2-12 m / min infinitely variable

Please contact us!

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About Surplex



Second-hand machines: solutions

Surplex was established in 1999 as a purely Internet-driven marketplace. Today the company is among the leading European providers with a full range of services in the market for second-hand machines and is active on a worldwide basis.

The core of our business is the sale of used machines and plants for the metal, woodwork and synthetic material industries. Mostly we sell fast and efficiently directly from the location of the machine. Wherever possible, our customers will be able to inspect the machine thoroughly with regard to its condition whilst still in the production stage.

Machines that do not stay with the vendor will be disassembled by trained experts and marketed directly from the warehouse. Again we provide prospective buyers with comprehensive technical information, videos etc. These so-called "sales by private contract", which you can find in our Internet marketplace, are always used in cases where individual machines or small quantities of industrial goods are to be sold.

If large quantities of remaining stocks, entire machine parks or complete plants are to be sold, industrial auctions are the means of choice. In this area, Surplex has particular strengths. Names such as ABB, Bayer, Daimler, Linde and ThyssenKrupp are found on the reference list. We accept all tasks before, during and after an auction. This includes, for example, the valuation and stocktaking of the machines and also clearing the workshops and their handover in a swept clean condition.

In this way, Surplex integrates the expertise of machine dealers, agents and industrial liquidators and provides solutions all from a single source!

All machine offers and auctions can be found at www.surplex.com.

Surplus machinery in stock?

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But do you know our whole range of activities, e.g. purchase of used machinery, appraisals, removals, storages and closure of industrial plants?

Please contact:

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